



Brochure main description		@1500rpm	@1800rpm
Application & simbol		Power Go	eneration
Engine identication main		F3	34
Engine identication rating	kW	38	40
Engine features		PG G	-Drive
Emission feature		Tier4B_	StageV
		0.4500	04000
Main characteristics Emission certification		@1500rpm Tier4B	@1800rpm
Commercial code (for order)		F34TEV	· · ·
Other Commercial code		F5HG	
Technical code (original plant engine code, on engine		F5HGL46	
block) Technical homologation code		F5HGL	465B*V
Stand-by power (gross) [mech]	kW	38	403B A 40
Specific power	kW/I	11,2	11,8
Electric commercial power (estimation alternator		· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·
power output)	kWe [kVA]	33 [41] (generator eff. 0,88)	34 [42] (generator eff. 0,88
BMEP	bar	9	7,9
Oil consumption on mission (average)	% fuel	0,2	25
	comsumption	diesel -	
Cycle Air charging system pattern		Turboc	
Number of cylinder			
Configuration (cylinder arrangement)		in I	-
Bore	mm	9	
Stroke	mm	<u></u>	
Stroke / Bore		1,	
Displacement	1	3.	
Unit Displacement	i i	0,8	<u> </u>
Bore pitch	mm		
Valves per cylinder			
Cooling system type		liqu	uid
Direction of rotation (looking flywheel)		anti-clo	
Compression ratio		17	: 1
Firing order		1 - 3 -	- 4 - 2
Injection type		direct - electror	nic common rail
Be10		800	0 h
Cylinder Head		N	'A
Single / Multiple		sin	gle
Material		cast	iron
Head air circulation		revers	e flow
Intake valve dia.	mm	4	1
Exhaust valve dia.	mm	3	7
Camshaft		N	/A
Layout		OH	
Cam carrier		on block	
Material and Heat treatment		C53 bon - hardness	
Valve train		OHV valve train with valve p	
Drivetrain (timing system)		gear t	appet





Main characteristics		@1500rpm @1800rpm
Valve actuation		tappet & push rod
Variable valve actuation system		no
Cylinder block (crankcase)		No Structural
Material of cylinder block		cast iron
Type of liners		parent metall cylinder block
Liners replaceable; (slip fit or interference fit)		no
Bearing caps		machined cast iron
Crankcase Ventilation		closed
Oil separator		centrifugal
Crankshaft & counterweights		N/A
Material		GH 90-52-05 AS 15-2218
Acceptable Inertia (clutch)	kgm²	0,8
Balancing	<u> </u>	no
Furbocharger & EGR system		N/A
Turbocharger type		fixed geometry with wastegate valve
Turbocharger supplier		BorgWarner
Turbocharger control		WG pneumatic control
Pressure after turbocharger compressor	mbar	2600
Max turbine inlet temperature	°C	740 cont. / 760 peak
Temperature after turbocharger compressor	°C	N/A
Method of cooling the turbocharger		oil lubricated
Turbo protection devices		wastegate and ECU derating
EGR type		yes
EGR control strategy		external cooler EGR
EGR recirculation rate		<10%
Valve		Ø 21
Cooler		water cooler
Control		
Air mass measurement		from engine ECU
		no N/A
Exhaust flap		N/A
Switchability (1500-1800 rpm)		N/A
Emission level 1500 rpm		StageV
Emission level 1800 rpm		Tier4B
Front power take off		N/A
Power take off on gear train		N/A
References values		N/A
Engine dimension LxWxH (indicative values)	mm	890 x 665x 880
G-Drive Dimension LxWxH (indicative values)	mm	1215 x 740 x 965
Max permissible engine inclination	deg	30
Engine Weight - Dry (no fluids, value purely indicative)	kg	390
Engine Weight - Wet (with fluids, value purely indicative)	kg	400
G-Drive Weight - Dry (no fluids, value purely ndicative) G-Drive Weight - Wet (with fluids, value purely	kg	422
G-Drive Weight - Wet (With fluids, value purely indicative) Center of gravity (FFOB or RFOB according to	kg	438
picture, standard IPU/G-Drive layout)	mm	x = 9 ; y = 148 ; z = -208
Principal moment of inertia (reference on center of gravity ,standard IPU/G-Drive layout)	kgm²	$I1 = 21 \text{ kgm}^2$; $I2 = 32 \text{ kgm}^2$; $I3 = 40$





Main characteristics		@1500rpm	@1800rpm
Principal moment of inertia (reference matrix based on center of gravity,standard IPU/G-Drive layout)	kgm²	N	/A
Mass moment of inertia - rotating components (excluding flywheel)	kgm²	N	/A
Mass moment of inertia - standard flywheel	kgm²	1 1	189
Bending moment on the flywheel housing	Nm	<u> </u>	/A
Flywheel housing SAE sizing			/A
Flywheel SAE sizing			/A
Max static mounting surface load	N		/A
Crankshaft thrust bearing pressure limit		N	/A
Intermittent load:	MPa	N	/A
Continuous load:	MPa	N	/A
Rear main bearing load	MPa	N	/A
Max bending moment available from front of the crankshaft:		N	/A
0 deg	Nm	10	00
90 deg	Nm	30	00
180 deg	Nm	30	00
Environmental operating conditions		N	/A
Max altitude for declared performances	m	16	576
Max ambient temperaturefor declared performances	°C	40	
Min guaranteed temperature for cold start w/o any aid (stand alone engine)	°C	- 15 (with glow plugs)	
Min guaranteed temperature for cold start with Air Heater (stand alone engine)	°C	- 23 (with glow plugs and fuel heater)	
Min guaranteed temperature for cold start with grid heater and block heater (stand alone engine)	°C	- 32 (with glow plugs, fue	I heater and block heater)
Low idle continuous operation time (reccomended)	h	N/A	
Engine performance [*]		N/A	
Continuous power (gross) [mech]	kW	27,4	29
Prime power (gross) [mech]	kW	34,2	36
Stand-by power (gross) [mech]	kW	37,6	39,6
Fan consumption [mech]	kW	1	1,4
Continuous power (net) [mech]	kW	26,4	28
Prime power (net) [mech]	kW	33,2	34,6
Stand-by power (net) [mech]	kW	36,6	38,5
Typical generator output		[typical generator efficiency 0.88]	0.88]
Generator available power @ Prime power	kW	29,2 (generator eff. 0,88)	30,4(generator eff. 0.88)
Generator available power @ Stand by	kW	32,2 (generator eff. 0,88)	33,9(generator eff. 0.88)
Power limitation according to ambient conditions			/A
Ambient temperature above xx°C	%/5°C (xx°C)	,	
Altitude > 1000 < 3000m above sea level	%/500m		3
Altitude > 3000m above sea level	%/500m	(6
Power limitation due to safety protections		N	/A
Pre-Warning: first advice of high coolant temperature [**]. Switch-on of the amber lamp	°C	10	04
Warning: second advice of high coolant temperature [**]. Switch-on of the red lamp	°C	1	10
Start of derating	°C	10	08
Altitude level: gradual reduction of transient response by smoke map correction from	m	20	000





Fuel temperature	°C	70	
Intake manifold air temperature	°C	70	
ATS Max gas inlet temperature	°C	600	
Max allowed exhaust temperature	°C	740° / 760) peak
Turbine overheating protection	°C	N/A	
Turbine overspeed protection	rpm	N/A	
Oil temperature protection	°C	125	
Oil pressure protection (min engine rpm)	bar	N/A	ı
Fuel System			
Fuel density	kg/l	0,84	<u> </u>
Injection system type	Kg/I	electronic co	
Injection system type Injection pump manufacturer		Boso	
Injection model type		commoi	
Injection model type		CP4N	
Injection model pump	bar	160	
Injection pressure	Dai	CRI 2-16	
Injector installation (sleeve, sealing flat or conical)		sealing	
Injector installation (sleeve, sealing hat or conicar)		8 x 3	
Engine fuel compatibility		See dedicated GOLD Bo	
Feed pump on engine		integrated in high	
Max fuel flow supply line	l/h	50	
Nominal feed pressure	bar	160)
Fuel filter	DGI .	single cartridge on left side	
Fuel filter clogging sensor		yes	
Max continuous allowable fuel temperature (without	°C	·	
derating)		70	
Max relative pressure at gear pump inlet	bar	N/A	
Min relative pressure at gear pump inlet	bar	N/A	
Max back flow relative pressure	bar	N/A	
Max back flow restriction	bar	N/A	
Max heat rejection to return fuel	kW	N/A	
Max fuel flow return line	kg/h	@ 1500rpm: 8,1 kg/l	<u> </u>
Min fuel tank venting requirement	m³/h	N/A	
Prefilter / Water separator micron size	μm	30	
Air Intake System		@1500rpm	@1800rpm
RoA (Temperature raise between ambient and inlet to engine	°C	10	
Filter air intake temperature (warm air ricirculatuion)	°C	40	
Max intake manifold temperature	°C	150	
Compressor inlet pressure (with new air filter)	hPa	> - 2	
Compressor inlet pressure (with dirty air filter)	hPa	> - 5	0
Air filter type		cartridge	
Loads on turbocharger on compressor intake	kg	0	
Loads on turbocharger on compressor outlet	kg	0	
Charge air flow (max)	kg/h	160	182
Exhaust System		@1500rpm	@1800rpm
Max back pressure (after exhaust flap) @ rated power	LD-		
with clean system	hPa	220	
Max mechanical load on turbine flange	kg	0	





Exhaust System		@1500rpm	@1800rpm
Max exhaust temperature After Treatment System	°C	740 cont.	[/] 760 peak
Max exhaust flow rate	kg/h	168 (1500rpm) ;	192 (1800rpm)
Energy to exhaust	kW	22,3	23,7
After Treatment System			
After Treatment System		DOC -	+ DPF
POC		not ins	stalled
OPF		ye	es
OOC		ye	es
SCR		not ins	stalled
Urea Dosing System		not in	stalled
AdBlue mixer		not ins	stalled
ATS sensors		DPF Delta Pressure - US/D	S DOC Temperature sens
DPF regeneration strategy		active an	· · · · · · · · · · · · · · · · · · ·
Lubrication System			
Oil sump capacity, max level	ı	8	3
Oil sump capacity, min level	I		
Oil system capacity including filter	<u>·</u>	9	
Oil pump type	•		·
Oil pump drive arrangement		gear pump driven by gear	
Min oil pump flow	l/min	N	· ·
Max oil pump flow (@rated speed)	I/min	7	
Min oil pressure @ low idle (engine oil temp at 120°C)	kPa (bar)		
Min oil pressure @ rated speed (engine oil temp at	kPa (bar)	N/A N/A	
120°C) Max oil pressure @ rated speed (engine oil temp at	kPa (bar)	N/A	
120°C) Max oil temperature @ full load (in main gallery)	°C	125	
Max oil pressure peak on cold engine	bar	N/A	
Oil cooler type	Dai	water cooled	
Transducer for indicating oil temperature and pressure			
Max engine angularity - longitudinal / transversal (std	deg	signal from ECU 35	
oil pan) Allowed engine gradability during installation on	deg	±4	
vehicle Oil servicing intervals	h	60	<u> </u>
Oil filter type			idge
Oil filter capacity	1		.5
Max oil content admitted in blow by gas (after filter)	 g/h).5
Dil for cold condition mission (T° ambient < -25°C)	9/11	see dedicated GOLD B	- 7 -
Cooling system		@1500rpm	@1800rpm
Type (water to water or air to water)			water
Recommended coolant		50% water and 50% coola	
Min radiator cap pressure	kPa		00
Warnnig setting first threshold	°C)6
Max additional restriction (cooling system)	 Pa		/A
Air to boil (prime power, open genset configuration).			
For further information see GB document	°C	N	/A
Air flow (prime power, open genset configuration)	m³/s	N/A	





Cooling system		@1500rpm	@1800rpm
Air to boil (stand by, open genset configuration). For further information see GB document	°C	N/A	4
Air flow (stand by, open genset configuration)	m³/s	N/A	
EGR Cooler water flow (for ΔT=6°C)	l/s	N//	4
Fan	.,,	N//	
Diameter	mm	450	
Number of blades		7	-
Drive ratio		1.1	
Speed		@ 1500rpm 3,3 m/s;	
Air flow		@ 1500rpm 1m3/s; @	
Power consumption		@ 1500rpm 1kW; (
Radiator		N/A	
Core dimensions LxWxh	mm	590 x 80	x 755
Dry weight	kg	18	
Radiator coolant capacity	l I	3	
Optimum coolant temperature range @engine out	°C	80	 I
(50% glycol)			
Engine Water pump Type		centrifuga	
Engine water pump drive		driven b	y belt
Coolant capacity (engine only)	<u> </u>	5	
Coolant capacity (radiator & hoses)	l	N/A	
Thermostat type		wax type	
Thermostat position		on cylinder head	
Thermostat opening / fully open temperature	°C	79 ± 2 / 94 ± 2	
Recommended coolant circuit pressurization range (relative)	hPa	1000	
Coolant engine pressure outlet – inlet (delta pressure, open thermostat, high idle conditions)	hPa	300	
Min coolant pressure (no pressure cap and thermostat closed)	hPa	N/A	
Coolant water pump inlet pressure (water temperature 60-100°C)	hPa	60	
Coolant flow to radiator @rated speed	l/h	N/A	4
Min coolant expansion space (% total cooling system capacity)	%	N/A	
Max coolant flow to accessories @ rated speed from cab heater	l/min	N/A	Ą
Engine out coolant to ambient @rated speed	delta °C	N/A	4
Engine out coolant to ambient @torque speed	delta °C	N/A	4
Pump water flow	l/min	111	134
Electrical, Electronic and Control Systems			
System voltage	V	12	!
Engine control unit		MD1C	S069
ECU software		P1738	/51.1
ECU Vehicle connection		with CAN line	
ECU operating range	°C	- 40 ÷ -	
Temperature of ECU case for <5' after power up	°C	85	
ECU rated continuous temperature	°C	80	
ECU communication protocol		SAE J	
Min power supply for ECU operation	V	10	
Max power supply for ECU operation	V	16	





Electrical, Electronic and Control Systems Battery wire connection resistance value @20°C (from	mΩ	≤ 70
pattery to ECU)	11122	<u> </u>
Diagnostic connector type		ISO 14229
/lin cranking speed TDC @-30°C	rpm	70
Average cranking speed	rpm	110
I° tooth pinion/crown gear		10 / 126
/lin battery voltage	V	10
Mean battery voltage	V	14 ± 0,5
/lin battery current	Ah	TBC
Mean battery current	Ah	101
Max starting circuit resistance (to starter)	mΩ	< 70
Cold starting		
Vithout air preheating	°C	- 15
Vith air preheating (if available)	°C	- 25
Emission gaseus and particulales		
NOx (Oxides of nitrogen) [NRSC]	g/kWh	N/A
HC (Hydrocarbons) [NRSC]	g/kWh	N/A
NOX+HC [NRSC]	g/kWh	N/A
CO (Carbon monoxide) [NRSC]	g/kWh	N/A
PM (Particlutes) [NRSC]	g/kWh	N/A
CO2 (Carbon Dioxide) [NRSC]	g/kWh	N/A
NOx (Oxides of nitrogen) [NRTC]	g/kWh	N/A
HC (Hydrocarbons) [NRTC]	g/kWh	N/A
IOX+HC [NRTC]	g/kWh	N/A
CO (Carbon monoxide) [NRTC]	g/kWh	N/A
PM (Particlutes) [NRTC]	g/kWh	N/A
CO2 (Carbon Dioxide) [NRTC]	g/kWh	N/A
	_	
Maintenance		
Dil drain interval		see dedicated GOLD Book document on fluids
Dil filter change		600 h
Dil refilling time		daily check to evaluate oil refill necessity
Approved engine oil specifications		N/A
CCV filter change		1800 h
fuel filter change		600 h
uel pre-filter change		600 h
delt replacement		3000 h
/alve lash check /adjustment		for life
·		
AdBlue filter Change		not installed
DPF filter service		600 h
Coolant change		3000 h
Engine Noise		
Overall sound pressure (engine only)	dBA	02.5
		92,5 N/A
Overall sound pressure (with accessories only)	dBA	N/A
Exahust noise (w/o Muffler)	dBA	N/A
Noise spectrum (octave analysis performed at the position of maximum noise) - diagram	Table dB-Hz	N/A





-weight sound power level LW function of power /alue calculated respecting standard ISO 3744 and 746. For further information see GB document)		N	/A
0% (no load)	dBA	N/A	
75% (partial load)	dBA	N/A	
100% (full load)	dBA	N/A	
110% (overload)	dBA	N/A	
Step Load (for further information see GB document)		@1500rpm	@1800rpm
G1 (% of PrP)	%	N/A	N/A
G2 (% of PrP)	%	N/A	N/A
G3 (% of PrP)	%	N/A	N/A
G1 (% of PrP) [open flap]	%	N/A	N/A
G2 (% of PrP)[open flap]	%	N/A	N/A
G3 (% of PrP)[open flap]	%	N/A	N/A
G1 (% of PrP) [closed flap]	%	N/A	N/A
G2 (% of PrP) [closed flap]	%	N/A	N/A
G3 (% of PrP) [closed flap]	%	N/A	N/A
Removal load (G1)	%	N/A	N/A
Removal load (G2)	%	N/A	N/A
Removal load (G3)	%	N/A	N/A
Emergency (xxx)	%	N/A	N/A
Emergency (xxx)	%	N/A	N/A
Emergency (xxx)	%	N/A	N/A
Maximum Rating Performance Data		@1500rpm	@1800rpm
Torque	Nm	242	212
Ambient Temperature	°C	22	22
EGR Rate	%	<10	<10
Fuel Flow	g/s	2,25	2,38
Fuel consumption (BSFC) (prime power)	(kg/h) [g/kWh]	[212]	[224]
Fuel consumption (BSFC) (stand by)	(kg/h) [g/kWh]	[215]	[226]
Fuel consumption (BSFC) (80% prime power)	(kg/h) [g/kWh]	[221]	[230]
Fuel consumption (BSFC) (50% prime power)	(kg/h) [g/kWh]	[239]	[264]
Fuel consumption (BSFC) (25% prime power)	(kg/h) [g/kWh]	[319]	[373]
Exhaust Gas Flow	kg/h	168	192
Design air handling system data		@1500rpm	@1800rpm
EGR flow	kg/h	N/A	N/A
EGR pressure	kPa	N/A	N/A
Boost pressure (compressor outlet)	kPa	N/A	N/A
Max temperature after HP-Compressor	°C	N/A	N/A
Boost temperature (includes EGR effect)	°C	N/A	N/A
ATS back pressure	kPa	N/A	N/A
Exhaust Gas Temp between HP-TC	°C	N/A	N/A
Max Exhaust Gas Temp (after TC)	°C	N/A	N/A
Max admitted back pressure after TC	kPa	N/A	N/A





Design air handling system data		@1500rpm	@1800rpm
Power high Temperature EGR Cooler (engine water) (stand by)	kW [kcal/kWh]	N/A	N/A
Power to coolant due to EGR LP-Circuit (prime power)	kW [kcal/kWh]	N/A	N/A
Power to coolant due to EGR LP-Circuit (stand by)	kW [kcal/kWh]	N/A	N/A
Total Power to coolant (prime power)	kW [kcal/kWh]	23,8	25
Total Power to coolant (stand by)	kW [kcal/kWh]	26,2	27,8
Total pump water flow	l/s	1,85	2,23
Radiator Coolant Flow (5% less if continuous deareating system, coolant according to FPT norms)	l/min	N/A	N/A
EGR Cooler water flow (for ΔT=6°C)	l/s	N/A	N/A
Power Radiated	kW	5,4	5,7
Charge Air Flow	g/s	N/A	

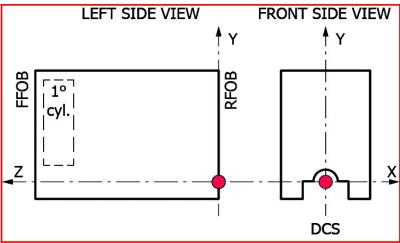
 $[^*]$ Power at flywheel according dir. 97/68 EC (w/o fan), after 50 hours of run-in, tolerance $\pm 5\%$, fuel EN 590; Test according ISO 3046/1, turbo air inlet temperature 25°C, atmospheric pressure 100 kPa, humidity 30 %

N/A

[**] according to temperature sensor tolerance

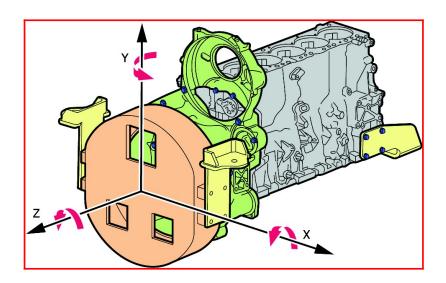
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Images

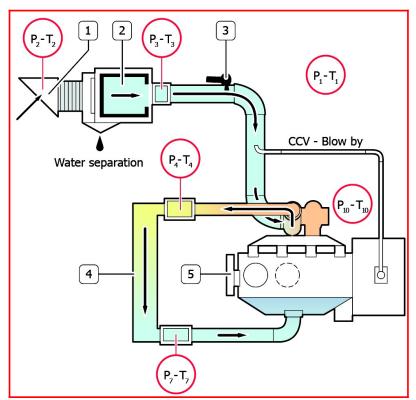


Principal Moment of Inertia





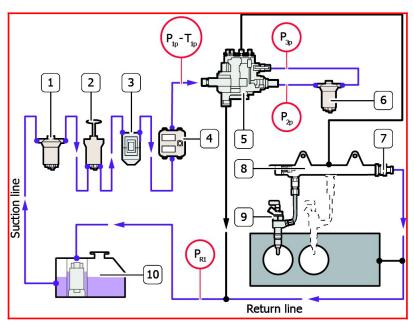
Components



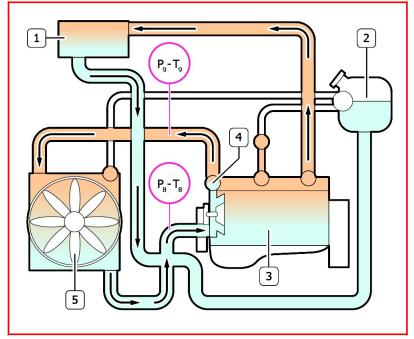
1.Snorkel 2.Air Filter 3.Humidity sensor 4.Intercooler







1.Inspection glass with strainer 2.Prime pump 3.Pre-filter with water separator 4.ECU 5.High Pressure pump 6.Fuel Filter 7.Overpressure valve 8.Common Rail 9.Injectors 10.Fuel tank



1. Heating element 2. Expansion tank 3. Engine 4. Thermostat 5. Radiator





ACRONYMS LIST

Acronyms	Description
	Not Needed
2stTC	Two Stage Turbo (sequential)
Ag	Agricultural
ASC	Ammonia Slip Catalyst (same as CUC)
ATS	After Treatment System
BSFC	Brake Specific Fuel Consumption
CAC	Charge Air Cooler
CCDPF	Close Coupled DPF
CCV	Crankcase Ventilation
CE	Construction Equipment
CI	Cast Iron
CRS	Common Rail System
CRSN	Common Rail System NKW (Commercial vehicles)
cuc	Clean Up Catalyst for ammonia (same as ASC)
DAVNT	Dual Axis Variable Nozzle Turbine
DCS	Drawing Coordinate System
DI	Direct Injection
DOC	Diesel Oxidation Catalyst
DOHC	Double Over Head Camshaft
DPF	Diesel Particulate Filter
ECEGR	External Cooled EGR
ECU	Engine Control Unit
EEGR	External EGR
EGR	Exhaust Gas Recirculation
epWG	Electro pneumatic WG
eVGT	Electrical VGT
eWG	Electrical WG
FFOB	Front Face of Block
FGT	Fixed Geometry Turbocharger (no WG)
FIE	Fuel Injection System
HD	Heavy Duty
HLA	Hydraulic Lash Adjusters
IDI	Indirect Injection
	·

Acronyms	Description		
iEGR	Internal EGR		
IPU	Industrial Power Unit		
ISC	Interstage Cooling		
LD	Light Duty		
LDCV	Light Duty Commercial Vehicles		
LH	Left Hand Side		
LWR	Laser Welded Rail		
MD	Medium Duty		
n/a	Not Available		
NA	Natural Aspirated		
NS	Non Structural		
OHV	Over Head Valves		
ОРТ	Option		
PCP	Peak Cylinder Pressure		
РТО	Power Take Off		
RFOB	Rear Face of Block		
RH	Right Hand Side		
S	Structural		
SAPS	Sulphated Ash, Phosphorus, Sulphur		
SCR	Selective Catalytic Reduction catalyst		
SCRoF	SCRon filter		
SOHC	Single Over Head Camshaft		
STD	Standard		
TC	Turbocharged		
TCA	Turbocharged, Charge Air Cooled		
ТНМ	Thermal Management		
UFDPF	Under Floor DPF		
UQS	Urea Quality Sensor		
VE	Bosch Distributor Mechanical Pump		
VFT	Variable Flow Turbine		
VGT	Variable Geometry Turbocharger		
WG	Waste Gate Turbocharger		
XPI	Extra high Pressure Injection (Scania, Cummins)		

Unit of misure according to international system of unit. Engine accessories and Options available on Option List. All data is subject to change without notice.

UPDATING

Revision	Description	Date
Revision 2.5_Jul 2021		July/2021
Revision 3.0_Sep 2022		October/2022
Revision 4.0_Feb 2023		February/2023
Revision 4.1_Apr 2023		April/2023