



N67 ENT M45 FOR MARINE APPLICATIONS

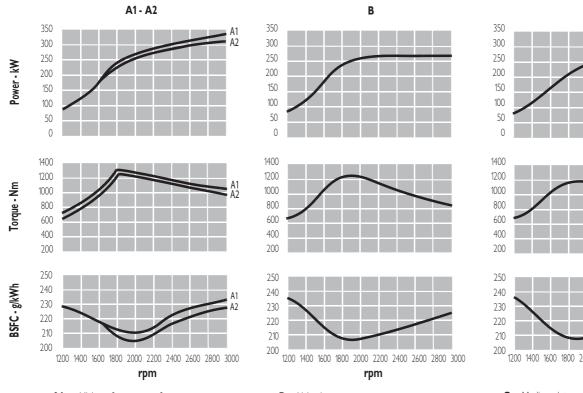
Thermodynamic cycle		Diesel 4 stroke		
xir intake		TAA		
Arrangement		6L		
Bore x Stroke	mm	104 X 132		
Total displacement		6.7		
/alves per cylinder		4		
Cooling		liquid		
Direction of rotation (viewed facing flywheel)		CCW		
Ingine management		electrical		
njection system		Common Rail		
Electrical system				
Voltage	V	12		
Standard configuration				
Flywheel housing	type	SAE 3		
Flywheel size	inch	11 1/2		
Air filter		rear side		
Turbocharger		cooled and with Waste-gate		
Heat exchanger		tube type		
Exhaust cooled elbow				
Water charge tank		included		
-uel filter	n°	1 - left side		
-uel prefilter		included (loose)		
-uel pump		included		
Oil filter	n°	1 - right side		
Oil sump		aluminium		
Oil vapours blow-by circuit		rear		
Oil heat exchanger		built in the crankcase		
Oil filler		on timing cover frontward		
Starting motor		12 V - 3 kW		
Alternator		12 V - 90 A		
Engine stop device		by electronic central unit		
Wiring harness		with EDC (Electronic Diesel Control)		
Painting	colour	white"ICE"		
Not included in the standard configuration				
Battery - minimum capacity recommended		120 Ah		
Battery - minimum cold cranking capacity recommended		900 A		

FPT OFFERS THE WIDEST AVAILABILITY OF ENGINE BUILD OPTIONS TO CUSTOMER SPECIFIC REQUIREMENTS WITHIN THE ENGINE SUPPLY. TO FIND OUT MORE ABOUT THE CONFIGURATIONS AND ACCESSORIES WHICH ARE AVAILABLE, CONTACT THE FPT SALES NETWORK.

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Rating type		A1	A2	В	С
Maximum power *	kW(HP)	331 (450)	309 (420)	272 (370)	258 (350)
At speed	rpm	3000	3000	3000	3000
Maximum no load governed speed at max rating	rpm	3150	3150	3150	3150
Minimum idling speed	rpm	600	600	600	600
Mean piston speed at rated speed	m/s	13.2	13.2	13.2	13.2
BMEP at max torque	kg/cm²	25.2	24.1	23.5	23.0
Specific fuel consumption at full load (best value)	g/kWh @ rpm		210 @ 1800		
Oil consumption at max rating	(% of fuel consumption)		≤ 0.2		
Minimum starting temperature without auxiliaries	°C	°C -10		10	
Oil and oil filter maintenance interval for replacement	hours	600			

^{*} **Net Power** at flywheel according to ISO 3046/1, after 50 hours running, fuel Diesel EN 590. Power tolerance 5%. **Test conditions**: ISO 3046/1, 25 °C air temperature, 100 kPa atmospheric pressure, 30% relative humidity.



A1 = High performance crafts. **A2** = Pleasure/commercial vessels.

Full throttle operation restricted within 10% of total use period.

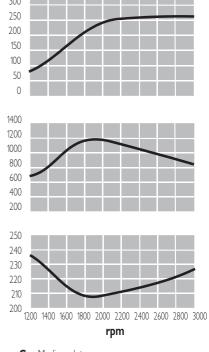
Cruising speed at engine rpm < 90% of rated speed setting - Maximum useage:

- 300 hours per year (A1 service) 1000 hours per year (A2 service).

B = Light duty.

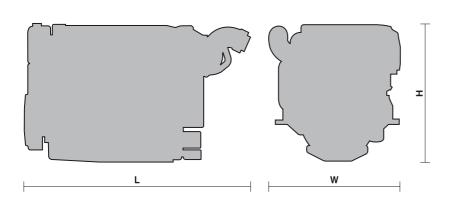
Full throttle operation restricted within 10% of total use period.

Cruising speed at engine rpm < 90% of rated speed setting - Maximum useage 1500 hours per year.



C

C = Medium duty. Full throttle operation < 25% of use period. Cruising speed at engine rpm < 90% of rated speed setting - Maximum useage 3000 hours per year.



L = 1333 mm

W = 805 mm

H = 774 mm

Dry weight (without marine gear) = 600 kg

ENGINE BENEFITS

- **PERFORMANCE:** Ratings, consumption and emissions optimisation due to electrical engine management and Common Rail system; high specific power; lightness (low weight/power ratio); compactness (low volume/power ratio); high torque at low rpms.
- **SERVICEABILITY:** Control, protection and diagnostic for the main engine components and parameters; widespread and quick service.
- **COST EFFECTIVENESS:** Fuel consumption reduction; maintenance and overhaul intervals extension.
- ENVIRONMENTALLY FRIENDLY: Noise, gaseous emissions and vibrations reduction.
- **CUSTOMER ORIENTATION:** Wideness of uses, propulsion certifications and emissions; availability of accessories range.

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