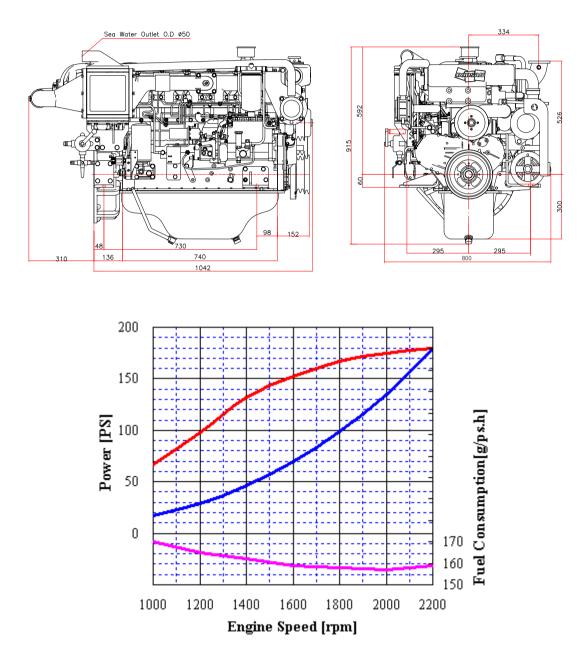


L066TI MARINE ENGINE



POWER RATING Production tolerance : ± 3%					
MODEL	CONDITIONS	POWER	rpm	Base Engine	
L066TIH	HEAVY DUTY	180PS (132kW)	2,200	DB58TI	

Note : 1) No reduction in rating for intake air temperature is up to 45 °C (318K) and sea water temperature is up to 32 °C (305K), relative humidity is up to 60 % all data are based on operation to ISO 3046.



 Heavy Duty : Operation hours are unlimited per year, at average load is up to 90 %, At full load is up to 80 % Typical gearbox ratio: 2.5 ~ 6 (Fishing trawler, Pushing vessel, Cargo boat, Ferry)

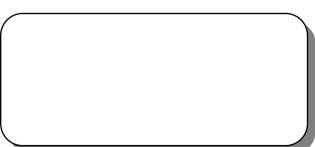




Engine Specification

Model		Units	L066TIH		
Engine type			4 cycle, In line, direct- injection, water cooled with turbo charger & inter-cooler		
Rating output (B.H.P)		PS(kW)/rpm	180(132)/2,200		
Displacement		сс	5,785		
Cylinder number - bore(ϕ) x stroke		mm	6 - φ102 x 118		
Valve clearance at cold In / Ex		mm	0.4 / 0.4		
Low idling rpm		rpm	750 ± 25		
No load max. rpm		rpm	below2,420		
Mean effective pressure		kg/cm ²	12.73		
Mean piston speed		m/sec.	7.87		
Compression ratio			19.5 : 1		
Firing order			1 - 5 - 3 - 6 - 2 - 4		
Compression pressure	at 200 rpm	kg/cm ²	above 30 (Initial condition)		
Governor type of injection pump			Mechanical all speed (R.S.V)		
Fuel consumption		g/PS.h	159		
		lit / h	34.5		
Injection timing (B.T.D.C)		deg	$15^{\circ} \pm 1^{\circ}$		
Fuel inj.nozzle opening pressure		kg/cm ²	200		
Starting system			Electric Starting by starter motor		
Starter motor capacity		V- kW	24 – 4.5		
Alternator capacity		V- A	24 – 45		
Battery		V- Ah	24 – 100		
Cooling system			Indirect sea water cooling with heat exchanger		
Cooling water capacity	Max. / Min.	lit	25 / 20		
Fresh water pump type			Centrifugal type, driven by V- belt		
Sea water pump type			Rubber impeller type driven by V- belt		
Lubricating oil	pan capacity	lit	Max : 19, Min : 14 (Engine total : 21)		
(Engine)	pressure	kg/cm ²	Full : 3.5, Idle : 1.0		
Marine gear	Model		DMT70TF (Dong-I)		
	Gear ratio		1.61 2.06 2.45 2.82 3.12 3.46		
Direction of revolution	crankshaft		Counter clockwise viewed from stern side		
	propeller		Clockwise viewed from stern side		
Engine size (L x W x H)	without R/G	mm	1,352 x 800 x 915		
	with R. gear	mm	1,397 x 800 x 915		
Engine day weeks he	without R/G	kg	535		
Engine dry weight	with R. gear	kg	717		

psi = kg/cm² x 14.22 lb/ft. = N.m x 0.737 kW = 0.2388 kcal/s lb=kg x 2.205 lb/PS.h = g/kW.h x 0.00162 $cfm = m^{3}/min x 35.3$ hp = PS x 0.98635 U.S gal. = liter x 0.264



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***** Specifications are subject to change without prior notice.